

Priority Trending Report

Item #	DESCRIPTION	May 2020	July 2020	Sept. 2020	Nov. 2020	Jan. 2021	March 2021
1	ZLC Flexo Printing Press						N/C
2	Koppers Printing Press NV-35	2	2				
3	Simon Printing Press						
4	Koppers Printing Press NSL-100		2	2			2
5	Bobst Die Cutter Motor						
6	"C" Flute Pressure Fan	4	4	3	4	3	3
7	"C" Flute Main Drive Motor						
8	"C" Flute Conveyor Drive Motor						
9	"B" Flute Main Drive Motor	3	N/C	3	N/C		2
10	"B" Flute Bridge Conveyor Drive		N/C		N/C		
11	Double Facer Main Drive Motor						
12	Top Knife Main Drive Cooling Fan						
13	Top Knife Main Drive, Gearbox & Rolls						
14	Starch Mixer			1			
15	Baler Pump						2
16	Upper Trim Fan	2	3	3	3	2	2
17	Lower Trim Fan	3	3	3	3	7	4
18	ZLC Scrap Fan (if lift available)	5	5	4	3	4	5
19	NV35 & Simon Scrap Fan	4	4	4	4	4	3
20	East Scrap Fan	4	4	5	3	3	4
21	Bobst Scrap Fan	5	5	7			3
22	113 Printing Press Motor (4 Colour)			2			2
23	B - Flute Gearbox		N/C		N/C		
24	Knife Upper Cylinder						
25	Knife Lower Cylinder						
26	Slitter-Scorer Lower Gearbox 3/4					3	
27	Slitter-Scorer Upper Gearbox 1/2				2	2	
28	Double Backer - Head Pulley Gearbox		2	2	2	3	2
29	Double Backer - Tail Pulley Roll						
30	Glue Machine - Upper Rolls						
31	Glue Machine - Lower Rolls						
32	#1 NSL Vacuum Fan		1		2	2	3
33	#2 NSL Vacuum Fan					1	2
34	Automatron Vacuum Pump			4	4		
35	Automatron Turbine		N/C		N/C		3
36	McKinley Die Cutter Motor						

Plant Average Priority per machine checked	1.33	1.06	1.16	0.91	0.89	1.14
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Priority: "0" = No Action Required; "1" Low Priority to "5" High Priority; "7" = Don't Run
 Lightly shaded boxes are "Not Checked" and not included in totals. i.e. N/C
 No shading and no number means the machine was checked and no action is required.
 Solid shading means the machine was not on the route at the time of the inspection.